

ABSTRACT OF THE DISCLOSURE

- 5 A process is disclosed for the preparation of a dialkyl peroxide comprising reacting one or more members selected from the group consisting of an alkylating alcohol of the formula ROH, and an olefin of the formula $(R^2)(R^{2a})C=C(R^3)(R^{3a})$, wherein R is C_1-C_{10} alkyl, and R^2 , R^{2a} , R^3 , and R^{3a} are independently selected from hydrogen and C_1-C_{10} alkyl; with a
- 10 hydroperoxide of the formula R^1OOH , wherein R^1 is C_1-C_{10} alkyl; in the presence of an effective amount of a substantially solid, insoluble, heterogenous acidic catalyst; followed by separation of the reaction mixture from said catalyst; wherein said catalyst has readily available acidity for organic reactions and exists in the solid phase in the processes of the
- 15 invention, while the reactants in those processes, by contrast, exist in the liquid and/or gaseous phase, whence the catalyst is referred to as heterogeneous.